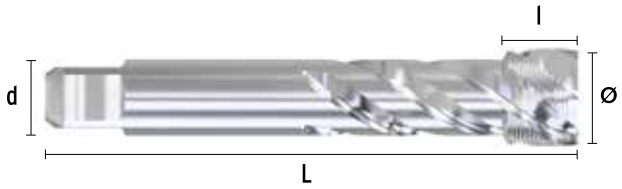
2146 HSSE DIN 5156

G ISO 228 | Form. C | 35° | 2,5XD | D

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	o 10-15			o 5-10			o 10-15		o 10-15	● 10-20		o 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



ø	P	L mm	l mm	☒ mm	d mm
1/8	28,00	90	10	5,50	7,0
1/4	19,00	100	14	9,00	11,0
3/8	19,00	100	15	9,00	12,0
1/2	14,00	125	17	12,00	16,0
5/8	14,00	125	20	14,50	18,0
3/4	14,00	140	20	16,00	20,0

ø	P	L mm	l mm	☒ mm	d mm
7/8	14,00	150	22	18,00	22,0
1"	11,00	160	24	20,00	25,0
1" 1/8	11,00	170	24	22,00	28,0
1"1/4	11,00	170	25	24,00	32,0
1" 3/8	11,00	190	32	29,00	36,0
1" 1/2	11,00	190	32	29,00	36,0

P Aceros Aciers Steels Stähle
M Aceros Inox Aciers Inox Stainless Steels Edelstahl
K Fundicion Fonte Cast Iron Gusseisen
N Metales no ferrosos Métal non Ferraux Non Ferrous metals NE-Metalle
S Titanio y Superaleaciones Titanium et Supealliages Titanium and Superalloys Titan und Superlegierungen
H Materiales Duros Materiels Durs Hard materials Hartmaterialien